### RESEARCH CORPORATION

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ROBERT P. IRWIN Associate PATENT DEVELOPMENT DIVISION

October 10, 1962

Dr. Grote Reber Commonwealth Scientific and Industrial Research Organization Stowell Avenue Hobart, Tasmania AUSTRALIA

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Dear Dr. Reber:

I am enclosing U. S. Patent No. 1,519,621 by Arthur Atwater Kent entitled "Rheostat" that you requested I order from the Patent Office.

Very truly yours,

Susan Peek

Susan Peeke Secretary to Mr. Irwin

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Dec. 16, 1924.

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## A. A. KENT RHEOSTAT

Filed April 14, 1923















INVENTOR. . Arthue Atwater Kent Corneline D. Chref Licattorney.

BY

# 1,519,621

## UNITED STATES PATENT OFFICE.

#### ARTHUR ATWATER KENT, OF ARDMORE, PENNSYLVANIA.

#### RHEOSTAT.

#### Application filed April 14, 1923. Serial No. 631,987.

To all whom it may concern:

at Ardmore, county of Montgomery, and

<sup>5</sup> State of Pennsylvania, have invented certain new and useful Improvements in Rheostats, of which the following is a specification.

My invention relates to adjustable resistances or rheostats utilized generally in 10 the electrical arts for varying or adjusting the resistance of a circuit, and more particularly for varying the resistance of the circuit of a filament or hot cathode of an audion or other thermionic device or tube,

15 such as utilized in the radio art. In accordance with my invention, the rotatable handle, cap, knob or operating member of the rheostat forms with the relatively stationary structure or member a

20 housing or casing within which are disposed the resistance conductor and the co-acting adjustable and movable contact.

In accordance with my invention, the rotatable member or structure of the rheostat <sup>25</sup> is itself a cap, knob or handle within whose diametral limits are disposed the resistance conductor and the co-acting contact structure.

In accordance with my invention, in an 80 arrangement of the character above described, the resistance conductor, co-acting contact structure and rotatable member, which last in effect houses the resistance conductor and its co-acting contact structure,

are disposed on one side of a relatively fixed or base member through which extends a the under side of base 1. shaft or other bearing member for the The cap, handle or knob 11, preferably rotatable structure, and connections made molded of insulating material of any suit-beneath such fixed member or base are able character, as bakelite or condensite, may 40 effected both with the shaft or bearing member and, if suitable or desirable, a terminal

of the resistance conductor. My invention resides in rheostat structure

of the character hereinafter described and 45 claimed.

For an illustration of one of the various forms my invention may take, reference may be had to the accompanying drawing, in which:

50 Fig. 1 is a top plan view of structure embodying my invention.

in elevation, taken on the line 3-3 of Fig. 1. end the shaft 13 is provided with the cir- 110

Fig. 4 is a vertical sectional view, parts in Be it known that I, ARTHUR ATWATER elevation, taken on the line 4-4 of Fig. 1. KENT, a citizen of the United States, residing Fig. 5 is a bottom plan view of the struc-Fig. 5 is a bottom plan view of the struc-

ture shown in Fig. 1. Fig. 6 is a view, in plan, of the inside of 60

the cap or handle structure.

Fig. 7 is a perspective view of the rheostat contact.

Referring to the drawing, 1 is a base or relatively fixed member which, in the ex- 65 ample illustrated, is the end closure of a casing having the side wall 2, preferably molded integral with the base 1, of any suitable insulating material, as, for example, bakelite or condensite. The members 1 and 70 2 in the example illustrated form a hollow base or fixed member which may be provided with the integral lugs or ears 3 for attachment to any suitable support, as by screws extending through the holes in the <sup>75</sup> lugs 3.

Upstanding from the upper or outer side of the base 1 are the concentric annular ribs or flanges 4 and 5, of which the outer rib 4 is preferably the higher. Between the ribs 80 4 and 5 is formed the channel or annular groove 6, in which is disposed the resistance wire or conductor 7 of any suitable material, preferably bare, and in the form of a coreless helix, one end of which extends through the 85 hole 8 in the base 1 and is connected to the binding post 9, secured to the side wall 2. The other end of the resistance wire 7 may extend through a hole 10 in the base 1 and then be bent over or otherwise secured on 90

have upon its periphery the grip ribs 12, 95 the cap comprising a body portion and circumferential downwardly extending circumferential downwardly extending flange 11<sup>a</sup>. The diameter of the cap 11 in the example illustrated is substantially that of the annular rib 4, the side wall of the cap 100 11, the rib 4, the base 1 and the body of the cap 11 forming in effect a chamber a portion of the wall structure of which is the

knob, handle or cap, which is rotatable. Molded within the body of the cap 11 is 105 the metallic insert 13 constituting in effect Fig. 2 is a plan view, partly in section, a bearing member or stub shaft, which ex-of the structure shown in Fig. 1. tends through a hole 14 in the base 1 into Fig. 3 is a vertical sectional view, parts the chamber beneath. Adjacent its lower

cumferential groove or notch 15, into which extend the forked ends 16 of the sheet metal connecting member 17, turned downwardly at its outer end and connected with and held

- at its outer end and connected with and held <sup>5</sup> by the binding post 18. The member 17 is preferably more or less resilient, exerting a downward force or bias upon the shaft 13, and therefore upon the entire movable structure or cap 11. Surrounding the shaft
- 10 13 is the boss or lug 19, integral with the cap 11, and adjacent or against the boss 19 is disposed the central portion 20 of the movable contact 21, whose outer end 22 engages and rides upon the resistance wire 7. The
- <sup>15</sup> portion 20 of the contact member 21 may have a downwardly extending flange portion 23, by which it is soldered or otherwise secured to and electrically connected with the shaft 13, the downward bias upon the
- 20 shaft 13 and cap 11 exerted by the member 17 serving to press the contact end 22 firmly against the conductor 7 in all positions to which the contact member 21 may be rotated. Upstanding from the base 1 and within
- <sup>25</sup> the annular rib 5 is the lug 24, extending into the path of travel of the downwardly extending lug 25 molded integral with the cap 11, the members 24 and 25 serving to
- limit the extent of rotation which may be 30 imparted to the cap 11 and the contact member 21.

The cap or knob may carry any suitable indicating means for informing the operator as to the relative position of the contact

- <sup>35</sup> member 21 upon the resistance conductor 7. In the example illustrated, this indicating means is a depression 26, Fig. 1, in the cap 11, filled with any suitable material of a color differing from the color of the cap 11.
- While the cap or knob 11 is preferably or substantially of the same diameter as the annular rib 4, it may be of greater or lesser diameter, and in such case the circumferential side 11<sup>a</sup> of the cap may extend below the
- <sup>45</sup> upper surface of the rib 4 or its equivalent. In the example of my invention herein illustrated and described, and by preference, the peripheral flange 11° of the cap 11 bears directly upon the fixed member, as base 1,
  <sup>50</sup> or, as illustrated, when the upstanding flange
- <sup>50</sup> or, as illustrated, when the upstanding flange 4 is employed, the lower end of the cap flange 11<sup>a</sup> bears directly upon the upper face of the flange 4. The tension of the spring or resilient member 17 is such that the down-
- <sup>55</sup> ward force exerted upon the stub shaft 13 causes the cap to bear upon the base 1 or flange 4, the opposing spring effect of the rheostat contact member 21 being suitably small to permit such bearing of the cap upon the fixed member and yet effect good

contact with the resistance conductor 7.
 acting relatively rotatable contact member
 While in the example herein illustrated
 and described the resistance conductor 7 is
 members being fixed with respect to said
 carried by the base structure or fixed mem base and the other of said members being
 ber, and the co-acting contact 21 is carried by fixed with respect to said cap.

the rotatable structure or cap, it will be understood that these rheostat members may be reversed as to their mountings, that is to say, the resistance conductor 7 may be fixed with respect to and carried by the cap, 70 while the co-acting contact may be carried by or secured to the fixed member or base. Such reversed arrangement of the rheostat conductor and its co-acting contact though comprehended by the appended claims 75 is not herein specifically claimed, but is claimed in my co-pending application Ser. No. 634,450, filed April 25, 1923.

What I claim is:

1. Rheostat structure comprising relative- 80 ly rotatable base and cap, means on one of them bearing upon the other and having within it a recess, whereby there is formed. between the base and cap a substantially closed chamber, a resistance member and a 85 co-acting relatively movable contact member disposed within said chamber, said contact member movable along said resistance member in direct contact therewith, one of said members being fixed with respect to said 90 base and the other of said members being fixed with respect to said cap.

2. Rheostat structure comprising relatively rotatable base and cap, said base having an upstanding annular flange forming with <sup>95</sup> said cap a chamber between said cap and base. a resistance member and a co-acting relatively rotatable contact member disposed within said chamber, one of said members being fixed with respect to said base and the other of said members being fixed with respect to said cap, and means holding said contact and resistance members in direct contact with each other.

3. Rheostat structure comprising relatively rotatable base and cap, an annular member on one of them enclosing a recess and bearing upon the other, whereby a substantially closed chamber is formed between said cap and base, a resistance member and 110 a co-acting relatively movable contact member disposed within said chamber, one of said members being fixed with respect to said base and the other of said members being fixed with respect to said cap, and means 115 for holding said contact and resistance members in engagement with each other.

4. Rheostat structure comprising relatively rotatable base and cap, said base having an upstanding annular flange, said cap having a flange extending towards said base and bearing upon said flange upon said base and bearing upon said flange upon said base to form a chamber between said cap and base, means biasing said base and cap toward each other, a resistance member and a coacting relatively rotatable contact member disposed within said chamber, one of said members being fixed with respect to said base and the other of said members being fixed with respect to said cap. 130

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5. Rheostat structure comprising relatively rotatable base and cap, said base having an upstanding annular flange, said cap having a flange extending towards said base and

- <sup>5</sup> disposed in end to end contact with said flange upon said base to form a chamber between said cap and base, means biasing said base and cap toward each other, a resistance member and a co-acting relatively rotatable
- 10 contact member disposed within said chamber, one of said members being fixed with respect to said base and the other of said members being fixed with respect to said cap.

15 6. Rheostat structure comprising relatively rotatable base and cap forming a chamber therebetween, a resistance member and a co-acting contact member disposed within said chamber and rotatable relatively one

20 along the other in direct contact with each other, one of said members being fixed with respect to said base and the other of said members being fixed with respect to said cap, a member fixed on said cap disposed
25 within said chamber, and a member fixed on

said base co-acting with said last named member to form a stop for limiting the extent of relative rotation of cap and base.

- 7. Rheostat structure comprising relative<sup>30</sup> ly rotatable base and cap, said base having upstanding annular flanges spaced from each other to form a channel, a resistance conductor disposed in said channel between said cap and base, and a contact secured to
- <sup>35</sup> said cap and movable along said resistance conductor.

8. Rheostat structure comprising relatively rotatable base and cap, said base having upstanding annular flanges spaced from each other to form a channel, said cap,

- 40 each other to form a channel, said cap, base and outer flange forming a chamber, a resistance conductor disposed in said channel within said chamber, and a contact movable along said resistance conductor and disposed within said chamber and secured to
- said cap. 9. Rheostat structure comprising relative-

ly rotatable base and cap, said base having upstanding annular flanges spaced from
each other to form a channel, the outer of said flanges extending higher above said base than the other of said flanges, said

base, outer finne outer of said hanges, said base, outer finne and said cap forming a chamber, a resistance conductor disposed in 55 said chamber and a

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- <sup>55</sup> said channel within said chamber, and a co-acting contact secured to said cap within said chamber and extending across said other of said flanges into engagement with said resistance conductor.
- <sup>60</sup> 10. Rheostat structure comprising relatively rotatable base and cap forming a chamber therebetween, a bearing shaft for said cap extending through said base, a resistance member and a co-acting relatively
- <sup>65</sup> rotatable contact member disposed within

said chamber, said contact member secured to and connecting with said shaft, and means engaging the shaft on the opposite side of said base for biasing said cap and contact member toward said base and resist- 70 ance member.

11. Rheostat structure comprising relatively rotatable base and cap forming a chamber therebetween, a shaft molded in said cap and extending to the opposite side <sup>75</sup> of said base, a resistance conductor disposed on said base within said chamber, a co-acting contact secured to and electrically connecting with said shaft, and means on said opposite side of said base engaging <sup>80</sup> said shaft and biasing said contact toward said base and said resistance conductor.

12. Rheostat structure comprising a casing having an end closure forming a base, a cap outside of said base rotatable with respect thereto, a resistance conductor disposed upon the outside of said base and enclosed by said cap, and a contact member secured to said cap and movable along said resistance conductor in direct contact therewith.

13. Rheostat structure comprising a casing having an end closure forming a base,-a cap outside of said base rotatable with respect thereto, a resistance conductor disposed upon the outside of said base and enclosed by said cap, a contact member secured to said cap and movable along said resistance conductor in direct contact therewith, and connections from said resistance conductor and contact member extending through said base into said casing.

14. Rheostat structure comprising relatively rotatable base and cap, means on one of them bearing upon the other and having within it a recess, whereby there is formed between the base and cap a substantially closed chamber, a resistance member and a co-acting relatively movable contact member disposed within said chamber, one of said members being fixed with respect to said base and the other of said members being fixed with respect to said cap, and means holding said cap and base in contact with each other at said means and holding said contact member in engagement with said resistance member.

15. Rheostat structure comprising relatively rotatable base and cap, means on one of them bearing upon the other and having within it a recess, whereby there is formed between the base and cap a substantially closed chamber, a resistance member and a co-acting relatively movable contact member disposed within said chamber, one of said members being fixed with respect to said base and the other of said members being fixed with respect to said cap, and resilient means biasing said cap and base into engagement with each other and holding said 130 contact and resistance members in engagement with each other in opposition to the spring effect of their engagement.

- 16. Rheostat structure comprising relastively rotatable base and cap, said base having an upstanding annular flange, a resistance member disposed between said cap and base, a co-acting contact member, one of said members being fixed with respect and base.
- 10 to said base and the other of said members being fixed with respect to said cap, and means biasing said cap into contact with said annular flange and said resistance and contact members into engagement with each 15 other.

17. Rheostat structure comprising relatively, rotatable base and cap, said base having an upstanding annular flange, said cap having a circumferential flange extend-

20 ing toward said annular flange, a resistance member disposed between said cap and base, a co-acting contact member, and means biasing said flanges into contact with each other and said members into engagement with
25 each other.

18. Rheostat structure comprising relatively rotatable cap and base, one of them having an axially extending projection engaging the other, a substantially closed

- grading the other, a substantial charper of the projection, co-acting contact and resistance members disposed within said chamber, one of said members secured to said cap and the other of them secured to said base, a shaft
- 15 member for centering said cap and base with respect to each other and secured to one of them and extending loosely in an aperture in the other of them, and means for biasing said cap and base into engage40 ment with each other at said projection.

19. Rheostat structure comprising relatively rotatable base and cap, said base and cap being unbiased with respect to cach other regarding their relative rotation, means on one of them bearing upon the other and having within it a recess, whereby there is formed between the base and cap a substantially closed chamber, a resistance

member and a co-acting relatively movable contact member disposed within said chamber, said contact member movable along said resistance member in direct contact therewith, one of said members being fixed with respect to said base and the other of said members being fixed with respect to <sup>55</sup> said cap, and means for biasing said cap and base toward each other and for holding said resistance and contact members in contact with each other.

20. Rheostat structure comprising rela- 60 tively rotatable base and cap, said base having an upstanding annular flange, a resistance member disposed between said cap and base, a co-acting contact member, one of said members being fixed with respect to 65 said base and the other of said members being fixed with respect to said cap, a conducting member secured to said cap and extending through said base, one of said members electrically connected to said con- 70 ducting member, and means on the side of said base opposite said cap engaging said conducting member to bias said cap into engagement with said annular flange and said resistance and contact members into contact 75 with each other.

21. Rheostat structure comprising relatively rotatable base and cap, said base having an upstanding annular flange, said cap having a circumferential flange extending 80 toward said annular flange, a resistance member disposed between said cap and base, a co-acting contact member, a conducting member secured to said cap and extending through said base, one of said members electrically connected to said conducting member, and means on the side of said base opposite said cap engaging said conducting member to bias said flanges into engagement with each other and said resistance and con-00 tact members into contact with each other.

In testimony whereof I have hereunto affixed my signature this 10th day of April, 1923.

### ARTHUR ATWATER KENT.

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