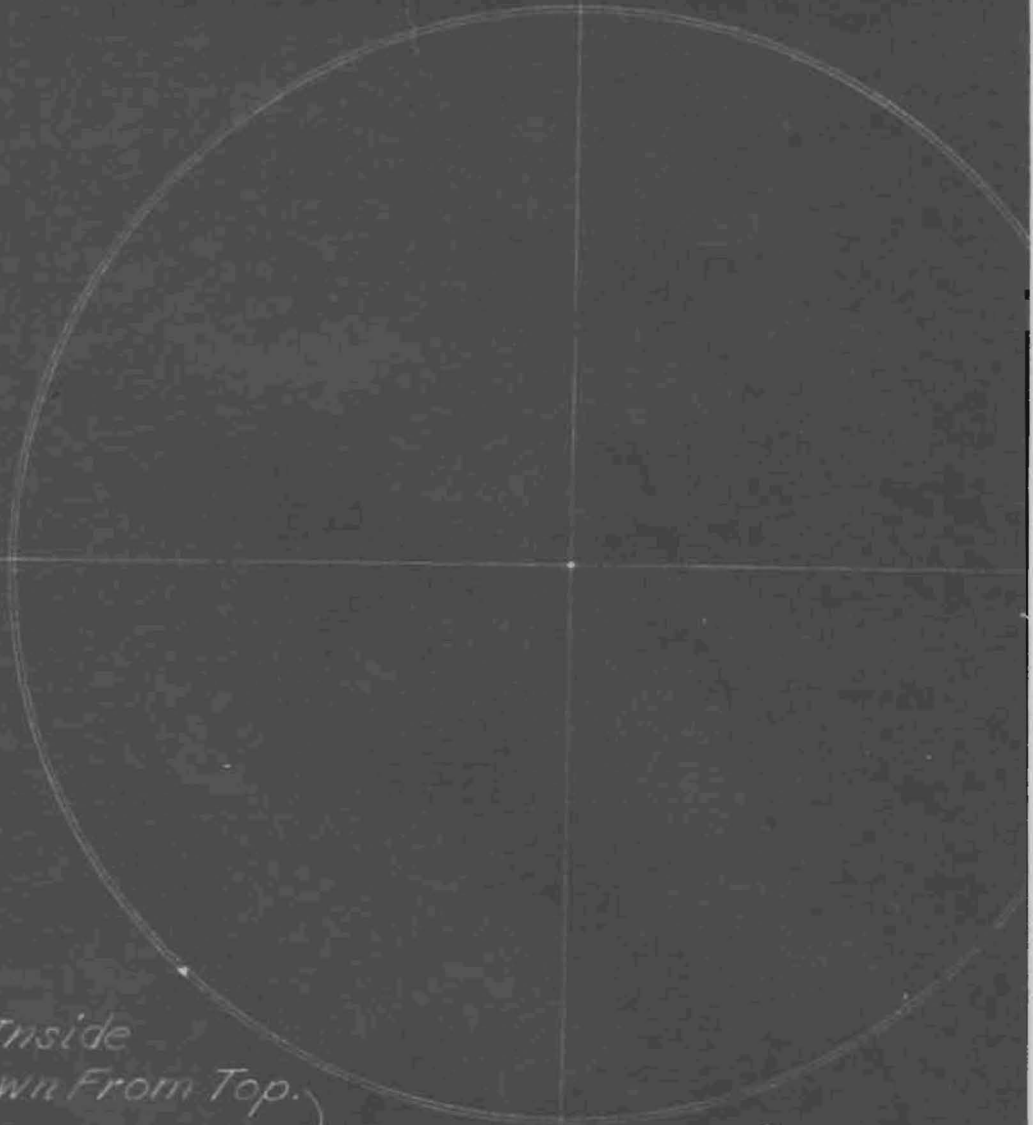


ITEM

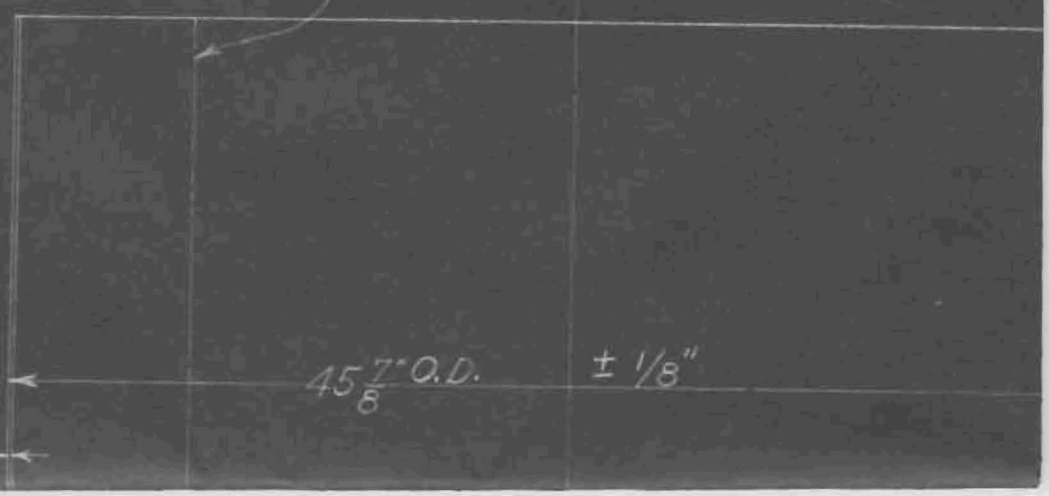
1  
2  
3  
4

191

192



*Dress Weld Inside  
Approx. 2" Down From Top.*



$\frac{1}{16}$ "

$45\frac{7}{8}$ " O.D.

$\pm \frac{1}{8}$ "

2

$\frac{1}{8}R$

Weld.

$\frac{1}{16}$

1

*Burr Top Edge.*





### BILL OF MATERIAL

ITEM	DESCRIPTION	REQ'D.	MAT'L.	PATT.	REMARKS	REF. DWG.
1	Bottom	1	3S $\frac{1}{2}$ H F.S.C.		$\frac{1}{16}$ " X 48 $\frac{1}{4}$ " Dia.	
2	Sidewall	1	3S $\frac{1}{2}$ H F.S.		$\frac{1}{16}$ " X 58 $\frac{5}{16}$ " X 143 $\frac{29}{32}$	
3	Cover	1	3S $\frac{1}{2}$ H F.S.C.		$\frac{1}{16}$ " X 48 $\frac{1}{4}$ " Dia.	
4	Cover	1	3S $\frac{1}{2}$ H F.S.C.		$\frac{1}{16}$ " X 48 $\frac{1}{4}$ " Dia.	

#### General Notes

*NOTE: All Welds Ground Smooth On Outside, But Inside Only As Noted.*

*NOTE: Scrap Circles Of Item 3 & 4 - Also Wood Spinning Chuck (Used For Spinning Items 1, 3 & 4) To Be Shipped To Customer With Order*

